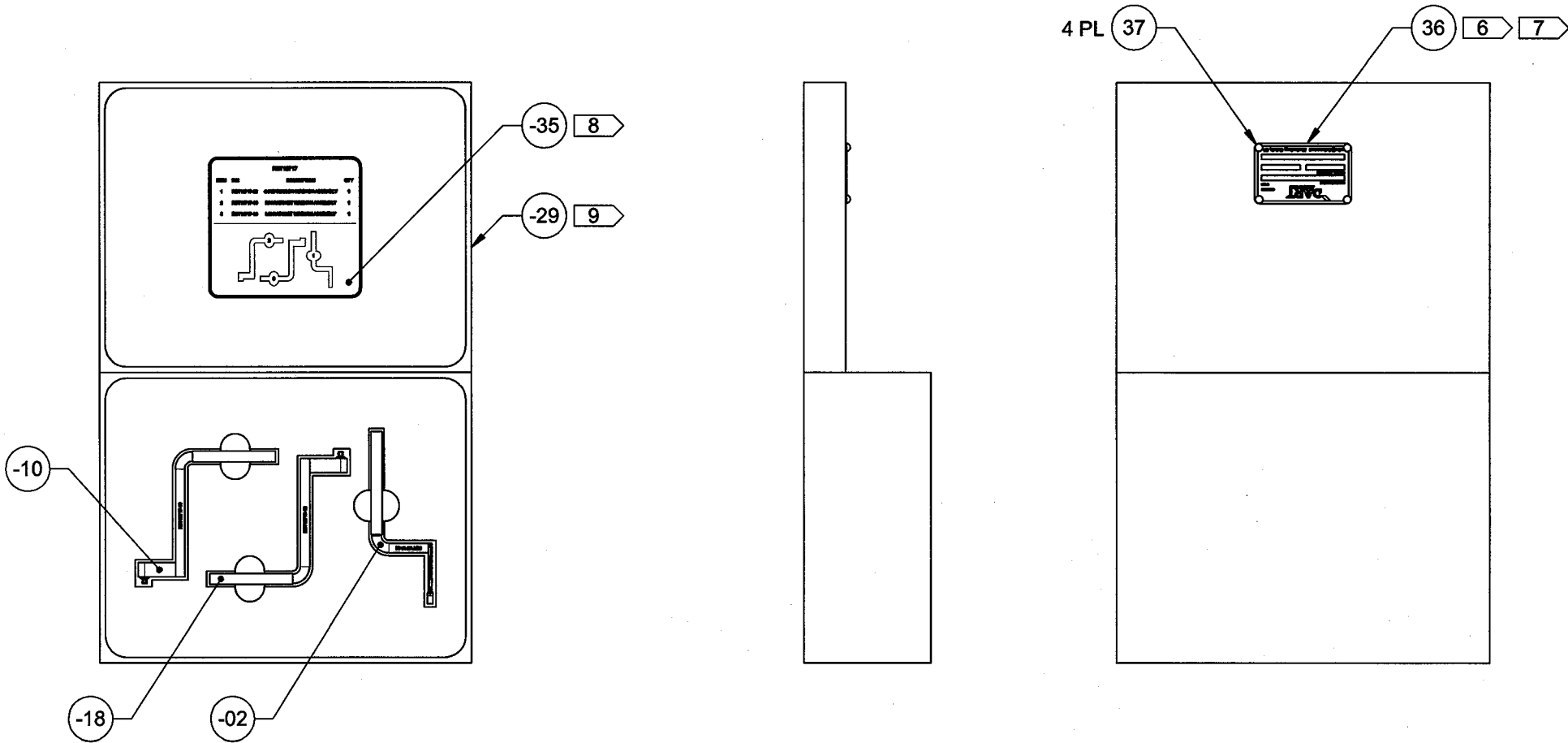




ITEM #	QTY	PART #	PART TITLE
-02	1	RBT18717-02	COMPRESSOR WRENCH ASSEMBLY
-10	1	RBT18717-10	R/H RATCHET WRENCH ASSEMBLY
-18	1	RBT18717-18	L/H RATCHET WRENCH ASSEMBLY
-29	1	RBT18717-29	PACKAGING ASSEMBLY
-35	1	RBT18717-35	CONTENT PLACARD
36	1	RB41011	DART PLACARD
37	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. X 0.425" LG.

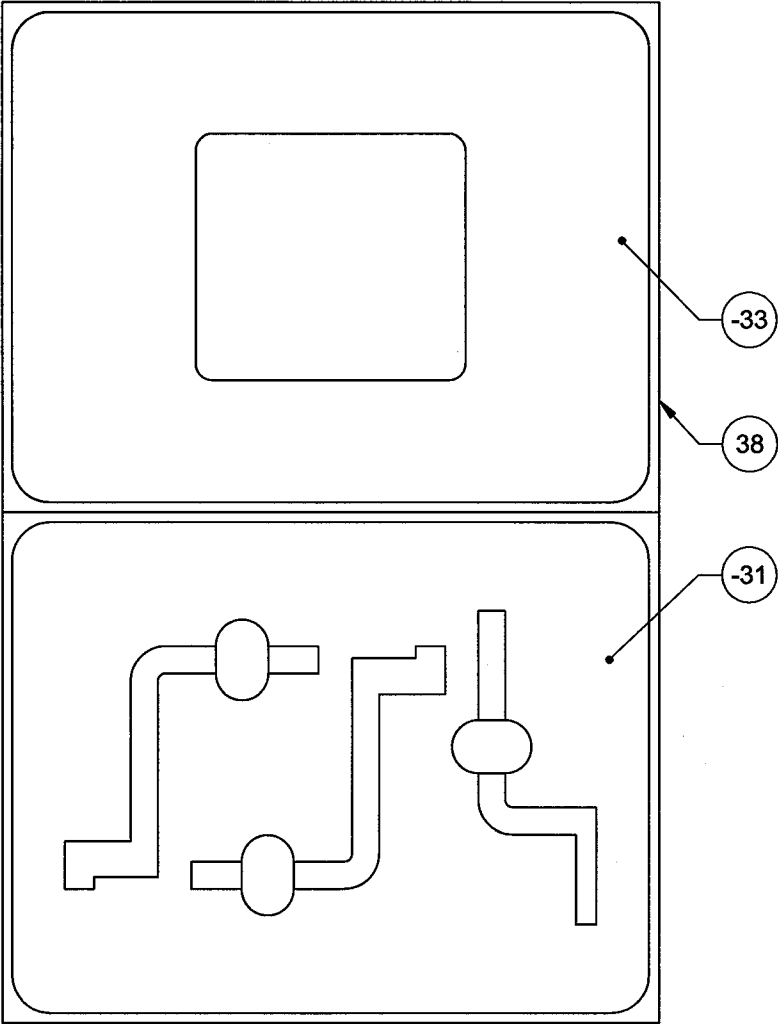


RBT18717 COMPRESSOR WRENCH SET

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: ENGRAVE THE TOOL P/N ON THE DART PLACARD WHERE INDICATED
 - 7) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
 - 8) HOT GLUE THE CONTENT PLACARD ONTO THE TOP FOAM
 - 9) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE



E	UPDATED DRAWING TEMPLATE		19-925	KPT
	ADDED ITEMS -02, -10, -18, -29, -31, -33, -35			
	SEE CAR19-343 FOR DETAILED EXPLANATIONS OF CHANGES MADE			
REV.	DESCRIPTION		ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	KPT			
CHECKED	PM	TOOL PART #	REV. E	
MFG. APPR.	DP	RBT18717	SHEET 1 OF 16	
APPROVED		TITLE	SCALE	
DATE		2019-11-20	COMPRESSOR WRENCH SET	
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ITEM #	QTY	PART #	PART TITLE
-31	1	RBT18717-31	BOTTOM FOAM
-33	1	RBT18717-33	TOP FOAM
38	1	PELICAN #APP-1400-E	PELICAN CASE 1400



RBT18717-29 PACKAGING ASSEMBLY

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A
7) ASSEMBLE AS SHOWN

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	PM	TOOL PART #	REV. E
MFG. APPR.	DP	RBT18717	SHEET 2 OF 16
APPROVED		TITLE	SCALE
DATE 2019-11-20		COMPRESSOR WRENCH SET	NTS 
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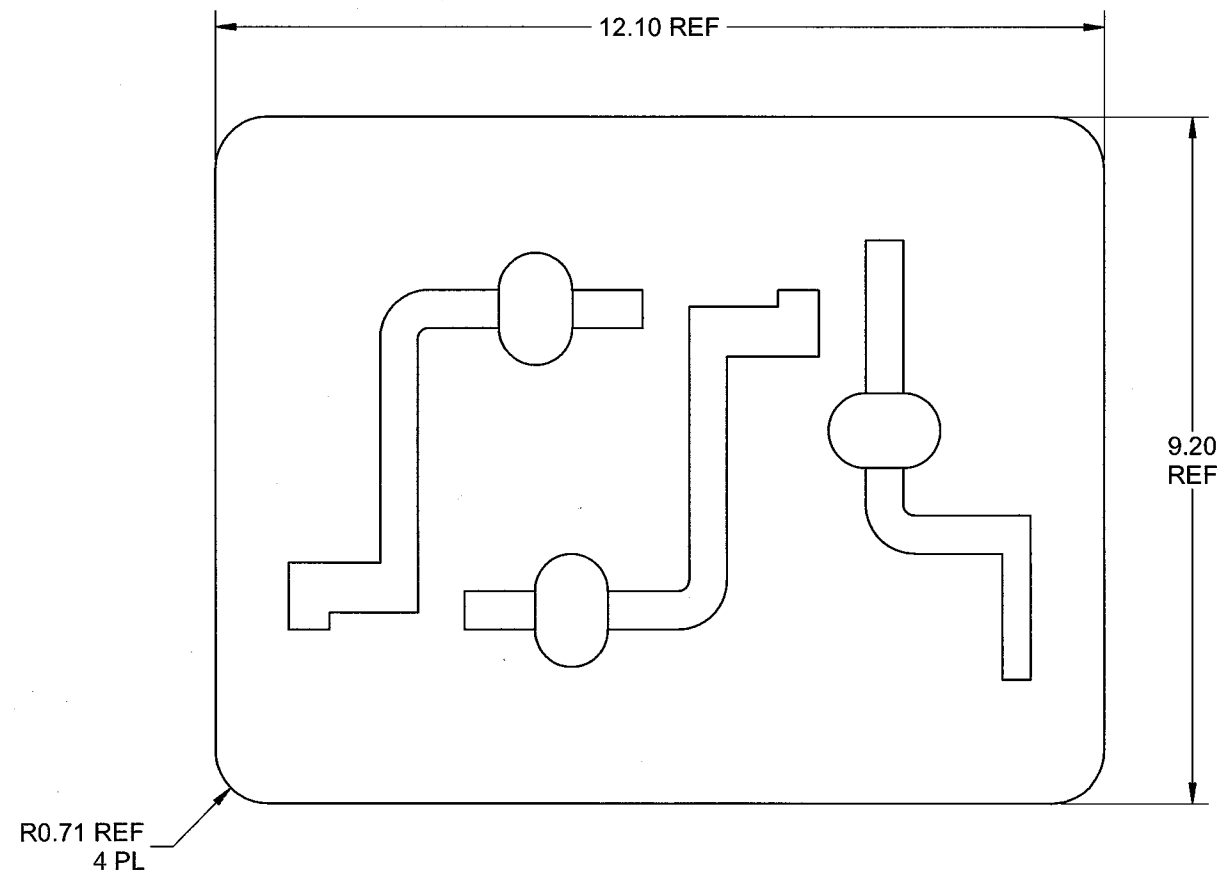
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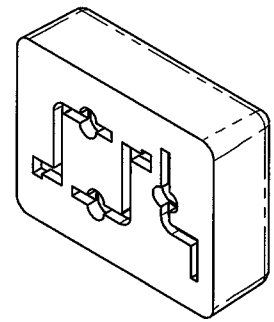
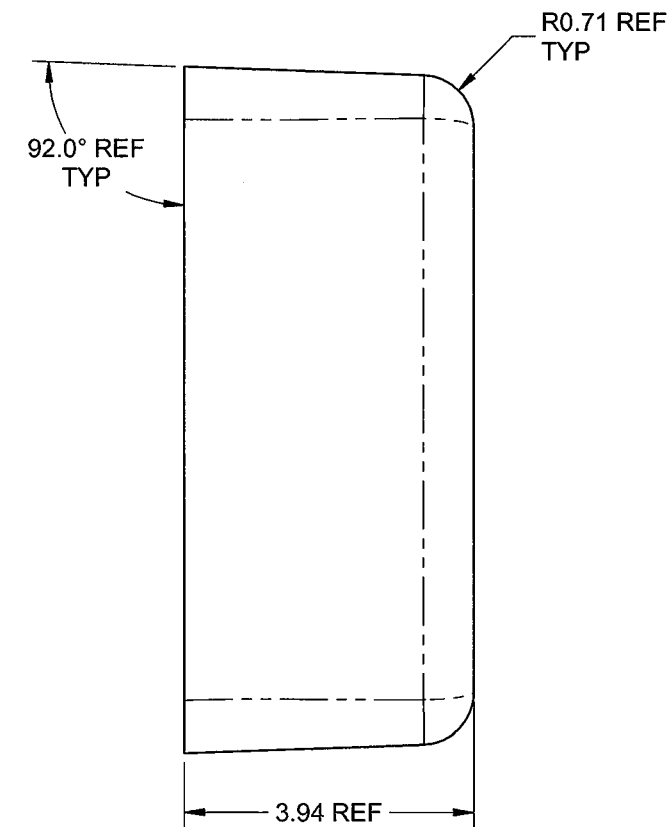
C

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**RBT18717-31 BOTTOM FOAM**

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NOTES:

1) MATERIAL: BLACK ETHAFOAM 220 REF

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

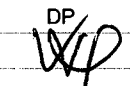
X.XXXX = +/- 0.0005" / +/- 0.05°

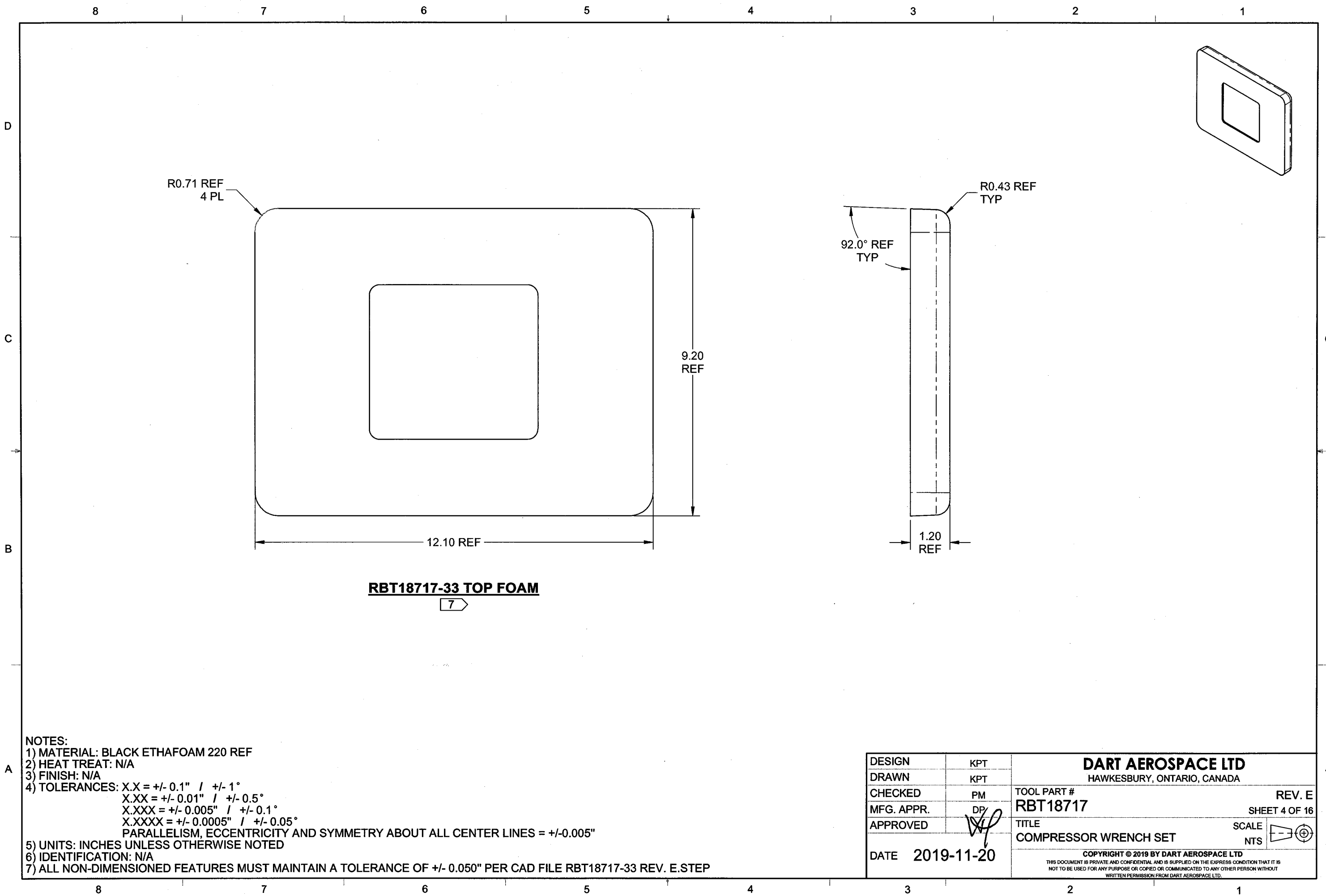
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBT18717-31 REV. E.STEP

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	PM	TOOL PART #	REV. E
MFG. APPR.	DP	RBT18717	SHEET 3 OF 16
APPROVED		TITLE	SCALE
DATE	2019-11-20	COMPRESSOR WRENCH SET	NTS
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NOTES:
1) MATERIAL: BLACK ETHAFOAM 220 REF
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A
7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBT18717-33 REV. E.STEP

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	PM	TOOL PART #	REV. E
MFG. APPR.	DP	RBT18717	SHEET 4 OF 16
APPROVED		TITLE	SCALE
DATE 2019-11-20		COMPRESSOR WRENCH SET	NTS
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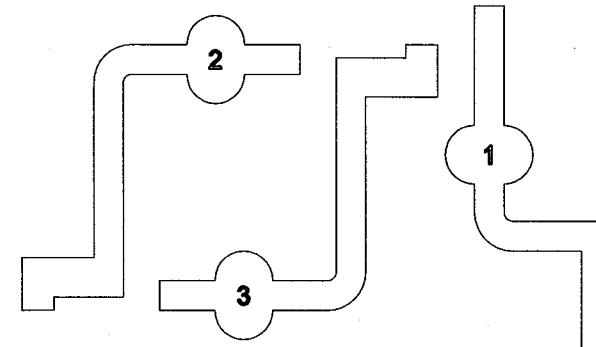
1

R0.25
4 PL

RBT18717

ITEM	P/N	DESCRIPTION	QTY
1	RBT18717-02	COMPRESSOR WRENCH ASSEMBLY	1
2	RBT18717-10	R/H RATCHET WRENCH ASSEMBLY	1
3	RBT18717-18	L/H RATCHET WRENCH ASSEMBLY	1

7



4.50

5.00

RBT18717-35 CONTENT PLACARD

8

NOTES:

1) MATERIAL: JOHNSON PLASTICS #LM922402 OR EQUIV. (BLACK/WHITE MICROSURFACED IMPACT ACRYLIC 1/16" THK.)

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

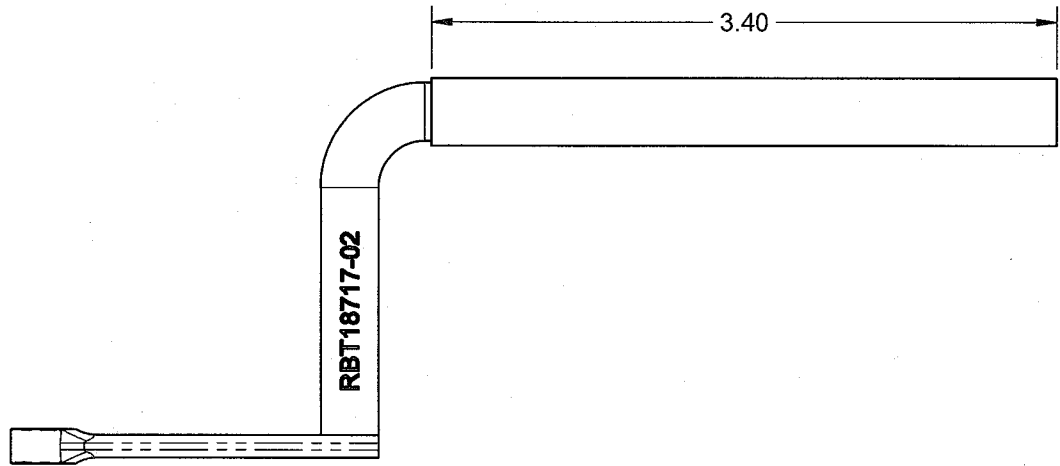
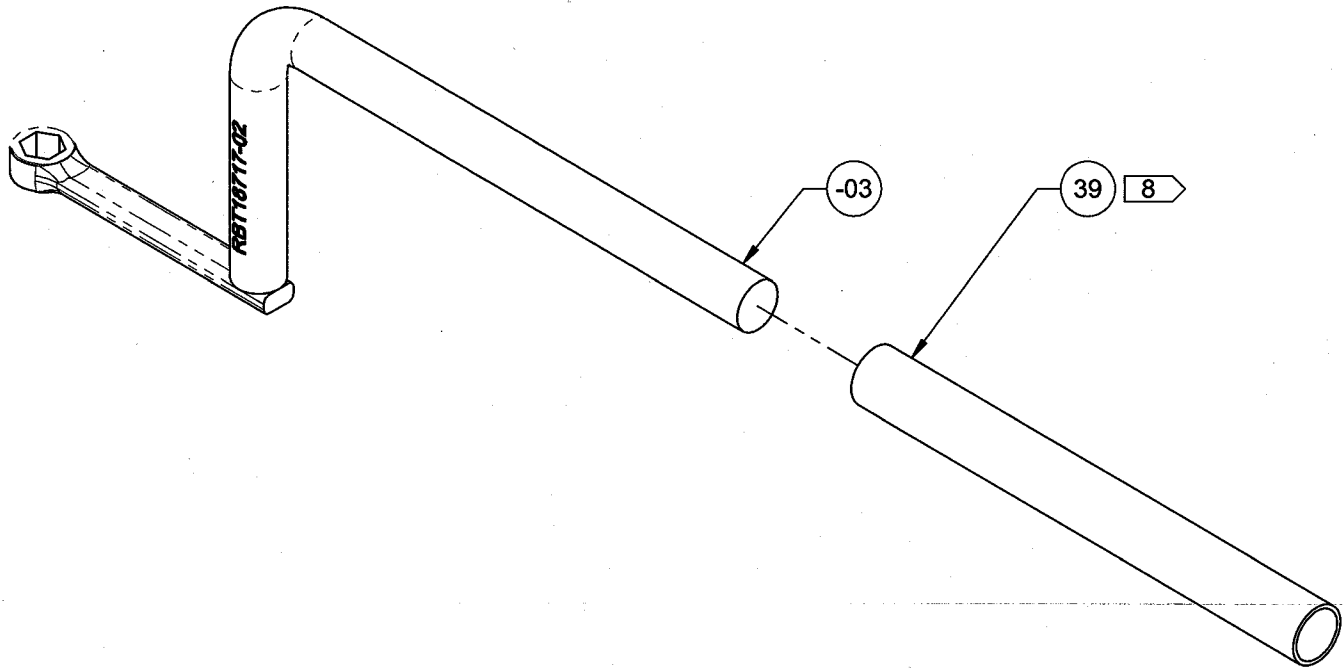
6) IDENTIFICATION: N/A

7) BLACK BACKGROUND WITH WHITE LETTERS AND LINES

8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBT18717-35 REV. E.DXF

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PM	TOOL PART #	REV. E
MFG. APPR.	DP	RBT18717	SHEET 5 OF 16
APPROVED		TITLE	SCALE
		COMPRESSOR WRENCH SET	NTS
DATE	2019-11-20	COPYRIGHT © 2019 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

ITEM #	QTY	PART #	PART TITLE
-03	1	RBT18717-03	COMPRESSOR WRENCH WELDMENT
39	A/R	M23053/5-107-0	BLACK INSULATION SLEEVING 3/8" ID.

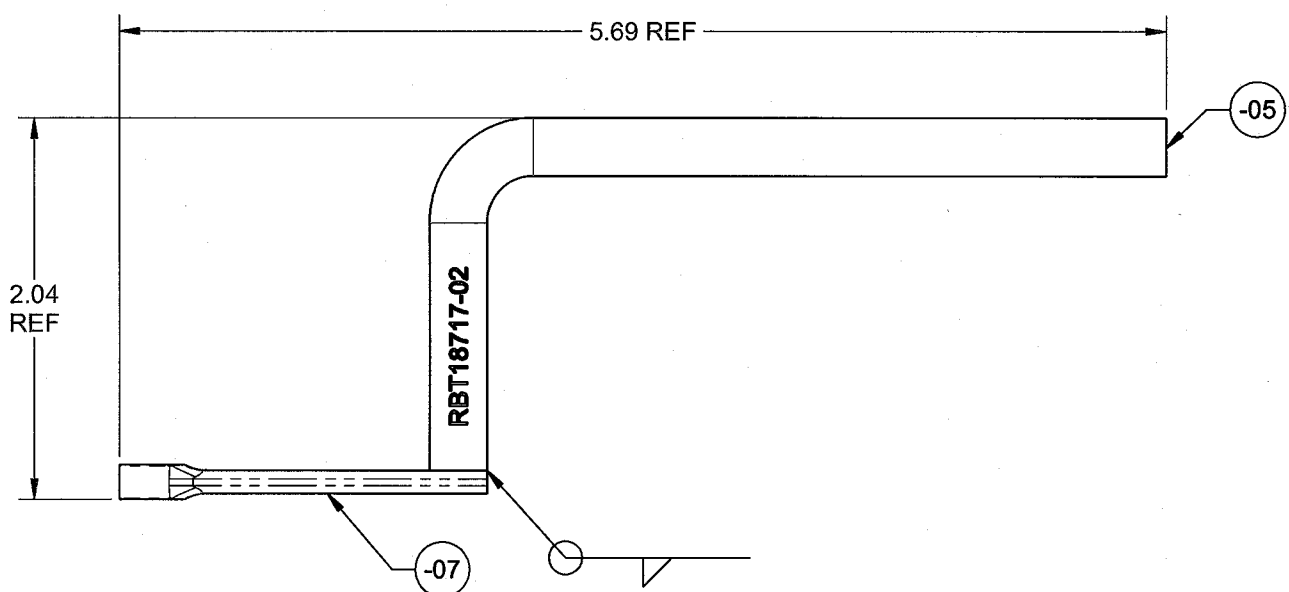
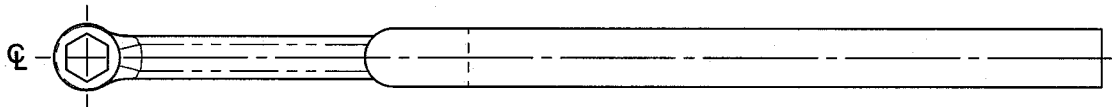
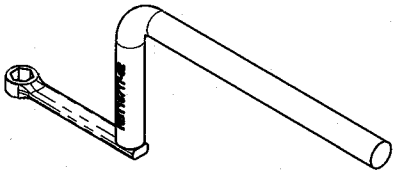


RBT18717-02 COMPRESSOR WRENCH ASSEMBLY

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLE AS SHOWN
 - 8) HEAT ITEM 39 IN PLACE OVER ITEM -03 AS SHOWN
 - 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	PM	TOOL PART #	REV. E
MFG. APPR.	DP	RBT18717	SHEET 6 OF 16
APPROVED		TITLE	SCALE
		COMPRESSOR WRENCH SET	NTS
DATE	2019-11-20	COPYRIGHT © 2019 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

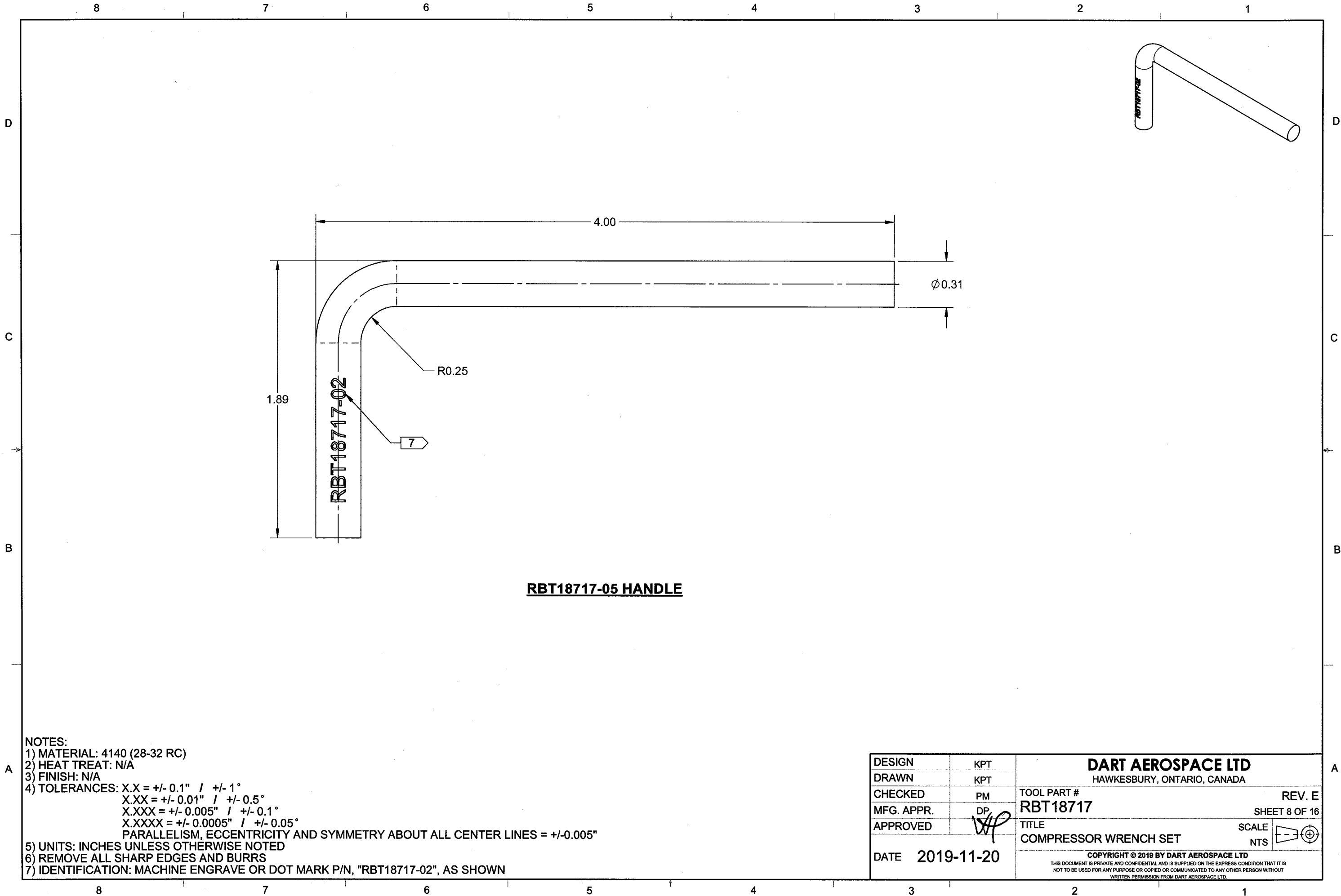
ITEM #	QTY	PART #	PART TITLE
-05	1	RBT18717-05	HANDLE
-07	1	RBT18717-07	BOX END WRENCH



RBT18717-03 COMPRESSOR WRENCH WELDMENT

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: NICKEL PLATE PER MIL-C-26074 CLASS 2 GRADE B OR QQ-N-290A CLASS 2 GRADE E
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A
7) ASSEMBLE AS SHOWN

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	PM	TOOL PART #	REV. E
MFG. APPR.	DP	RBT18717	SHEET 7 OF 16
APPROVED		TITLE	SCALE
DATE 2019-11-20		COMPRESSOR WRENCH SET	NTS
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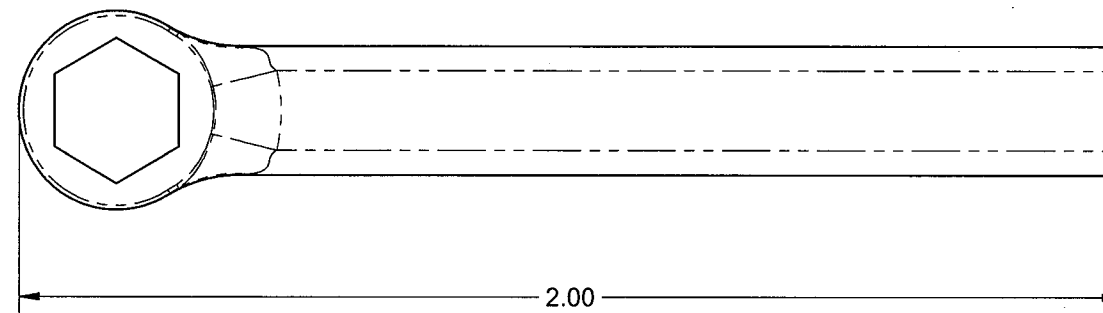
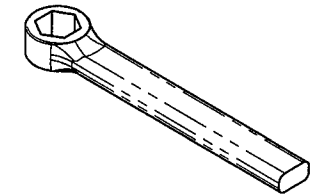
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
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**RBT18717-07 BOX END WRENCH**

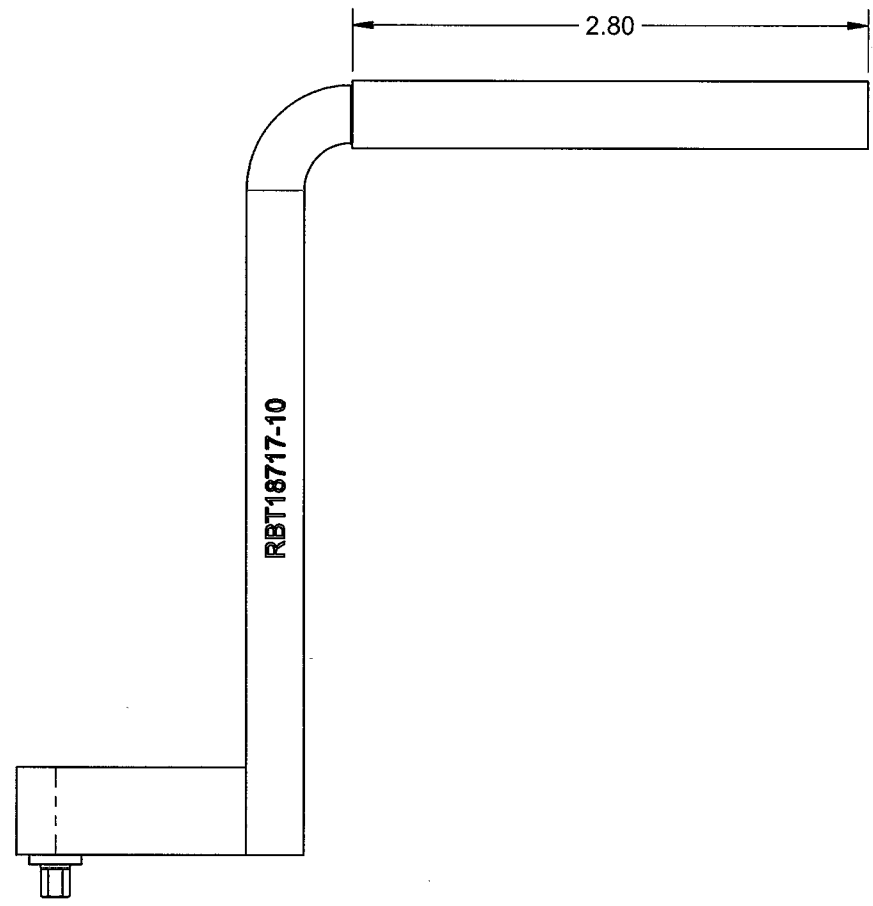
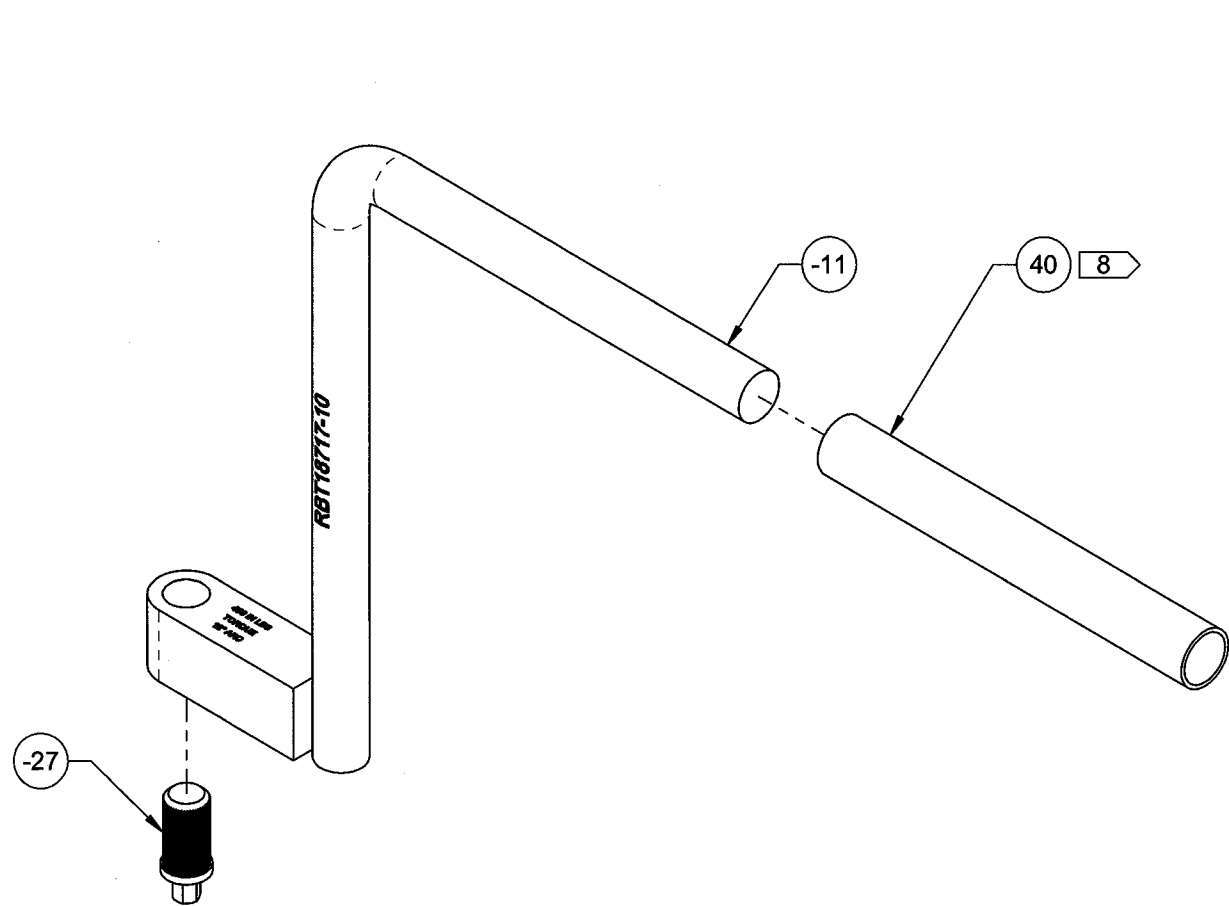
8

NOTES:

- 1) MATERIAL: SNAP-ON#OXI7SB (CHROME PLATED STEEL 7/32" 6-POINT COMBINATION WRENCH)
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A
- 8) REMOVE CHROME PRIOR TO WELDING



DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	PM	TOOL PART #	REV. E
MFG. APPR.	DP	RBT18717	SHEET 9 OF 16
APPROVED		TITLE	SCALE
DATE 2019-11-20		COMPRESSOR WRENCH SET	NTS 
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ITEM #	QTY	PART #	PART TITLE
-11	1	RBT18717-11	R/H RATCHET WRENCH WELDMENT
-27	1	RBT18717-27	HEX BIT
40	A/R	M23053/5-107-2	RED INSULATION SLEEVING 3/8" ID.

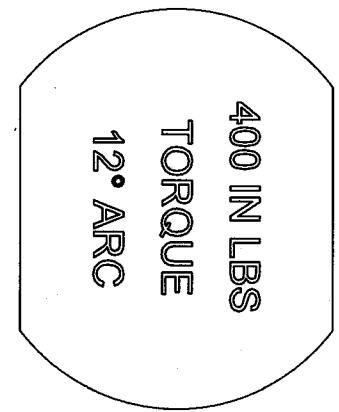
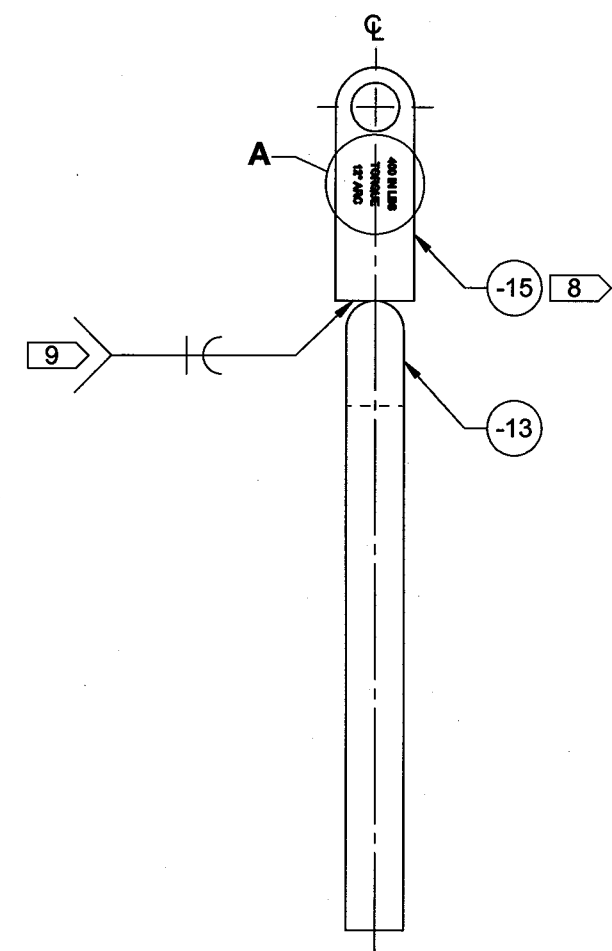
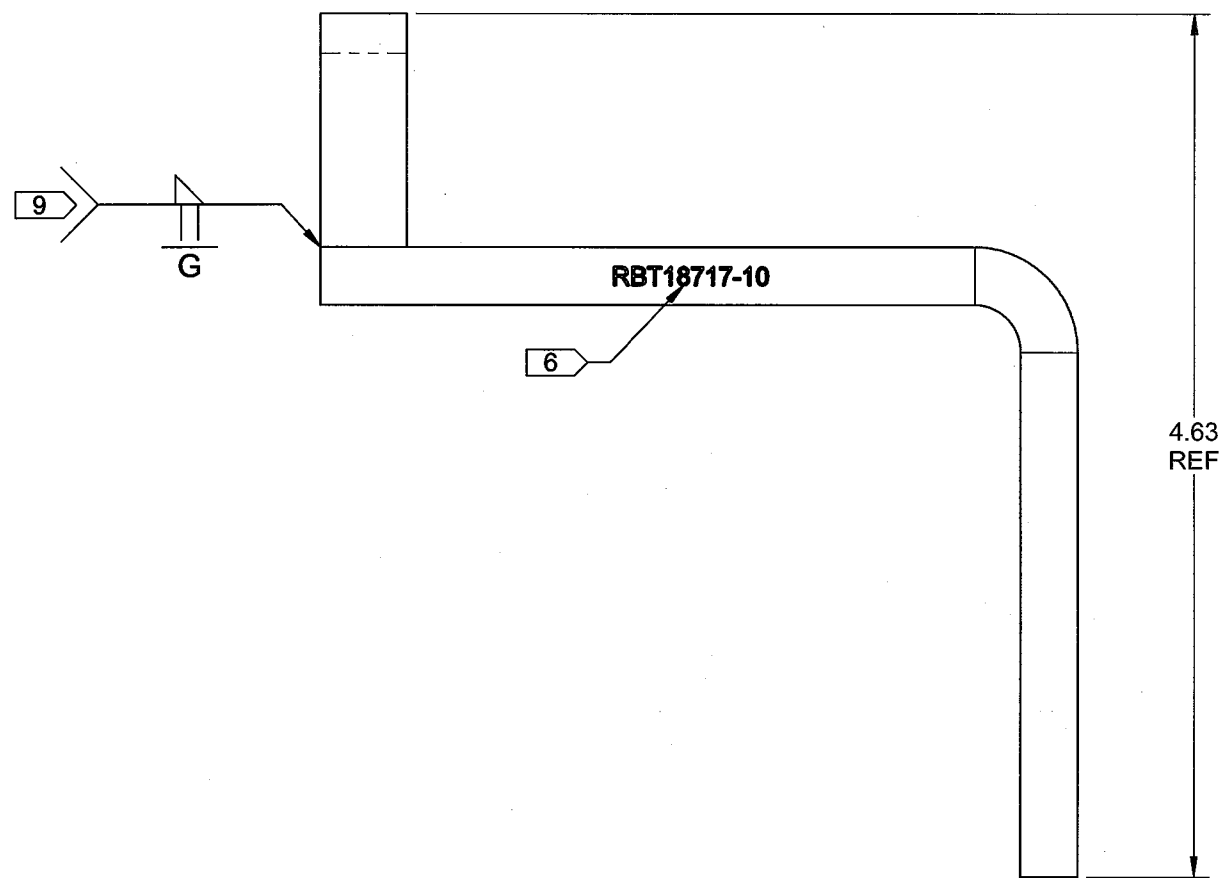


RBT18717-10 R/H RATCHET WRENCH ASSEMBLY

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLE AS SHOWN
 - 8) HEAT ITEM 40 IN PLACE OVER ITEM -11 AS SHOWN
 - 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PM	TOOL PART #	REV. E
MFG. APPR.	DP	RBT18717	SHEET 10 OF 16
APPROVED		TITLE	SCALE
		COMPRESSOR WRENCH SET	NTS 
DATE	2019-11-20	COPYRIGHT © 2019 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

ITEM #	QTY	PART #	PART TITLE
-13	1	RBT18717-13	HANDLE
-15	1	RBT18717-15	RATCHET HEAD

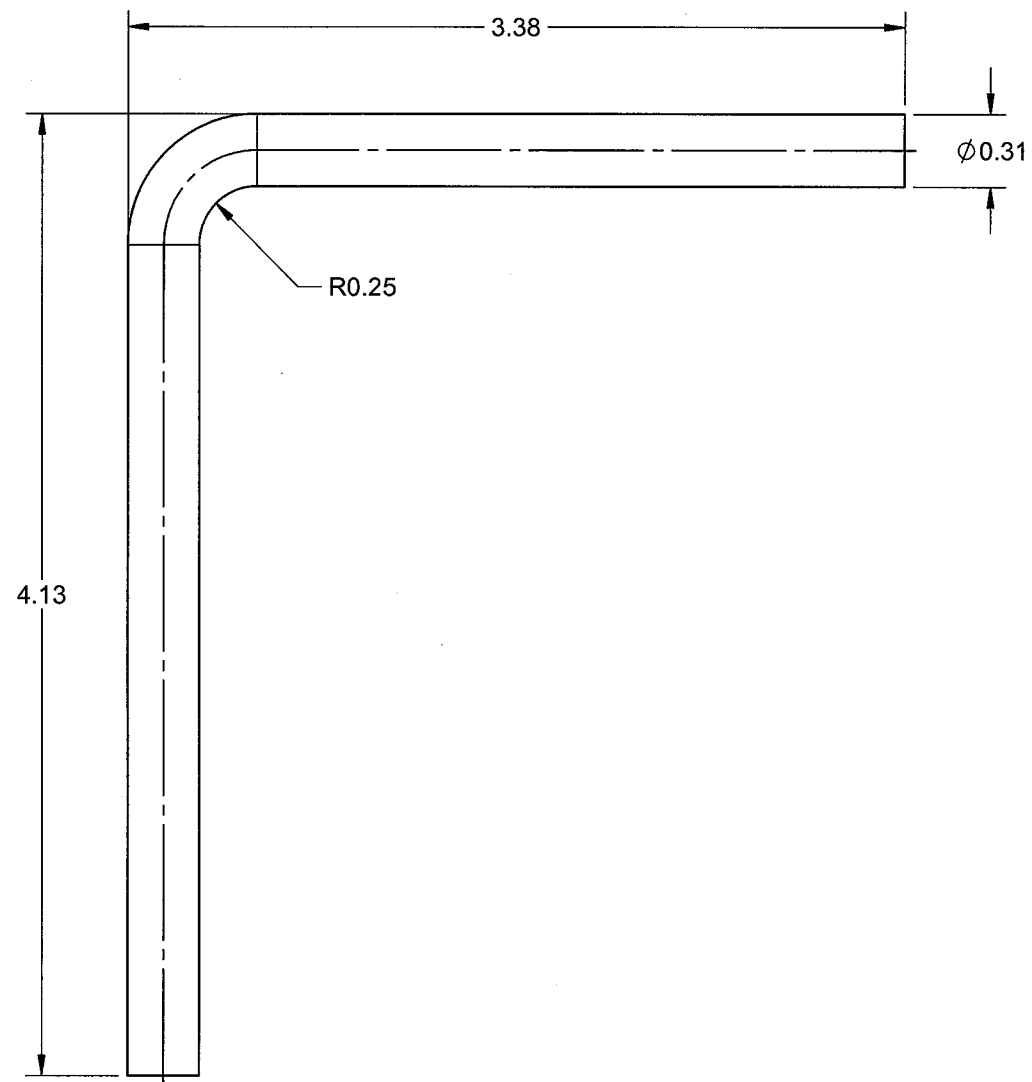


DETAIL A

RBT18717-11 R/H RATCHET WRENCH WELDMENT



- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N, "RBT18717-10", AS SHOWN
 - 7) ASSEMBLE AS SHOWN
 - 8) ITEM -15 MUST BE ORIENTED AS SHOWN
 - 9) WHEN WELDING STOP FREQUENTLY AND ALLOW ITEM -15 TO COOL DOWN IN ORDER TO PREVENT TEMPERING OF THE RATCHET SPRING

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PM	TOOL PART #	REV. E
MFG. APPR.	DP	RBT18717	SHEET 11 OF 16
APPROVED		TITLE	SCALE
DATE 2019-11-20		COMPRESSOR WRENCH SET	NTS
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RBT18717-13 HANDLE

- NOTES:
- 1) MATERIAL: 304/316 STAINLESS STEEL
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) REMOVE ALL SHARP EDGES AND BURRS
 - 7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	PM	TOOL PART #	REV. E
MFG. APPR.	DP	RBT18717	SHEET 12 OF 16
APPROVED		TITLE	SCALE
DATE 2019-11-20		COMPRESSOR WRENCH SET	NTS 
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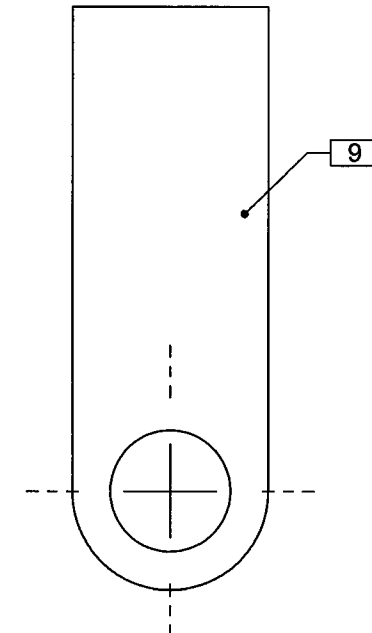
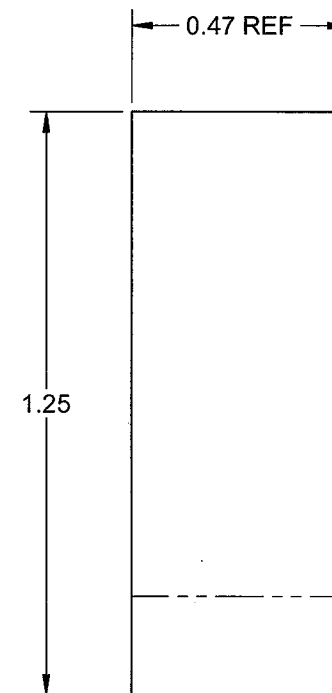
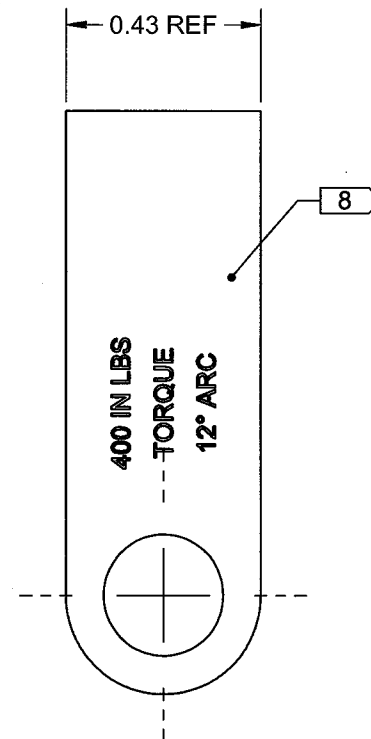
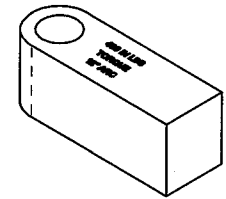
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**RBT18717-15 RATCHET HEAD****NOTES:**

- 1) MATERIAL: WPMC#WF-71(MINI-RATCHET 4-9/16" LG.) OR WPMC#WF-72 (MINI-RATCHET 3-3/4" LG.)
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) REMOVE ALL SHARP EDGES AND BURRS
7) IDENTIFICATION: N/A
8) DO NOT REMOVE MANUFACTURER ENGRAVING FROM THIS SURFACE
9) REMOVE MANUFACTURER ENGRAVING FROM THIS SURFACE ONLY

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PM	TOOL PART #	REV. E
MFG. APPR.	DP	RBT18717	SHEET 13 OF 16
APPROVED		TITLE	SCALE
		COMPRESSOR WRENCH SET	NTS
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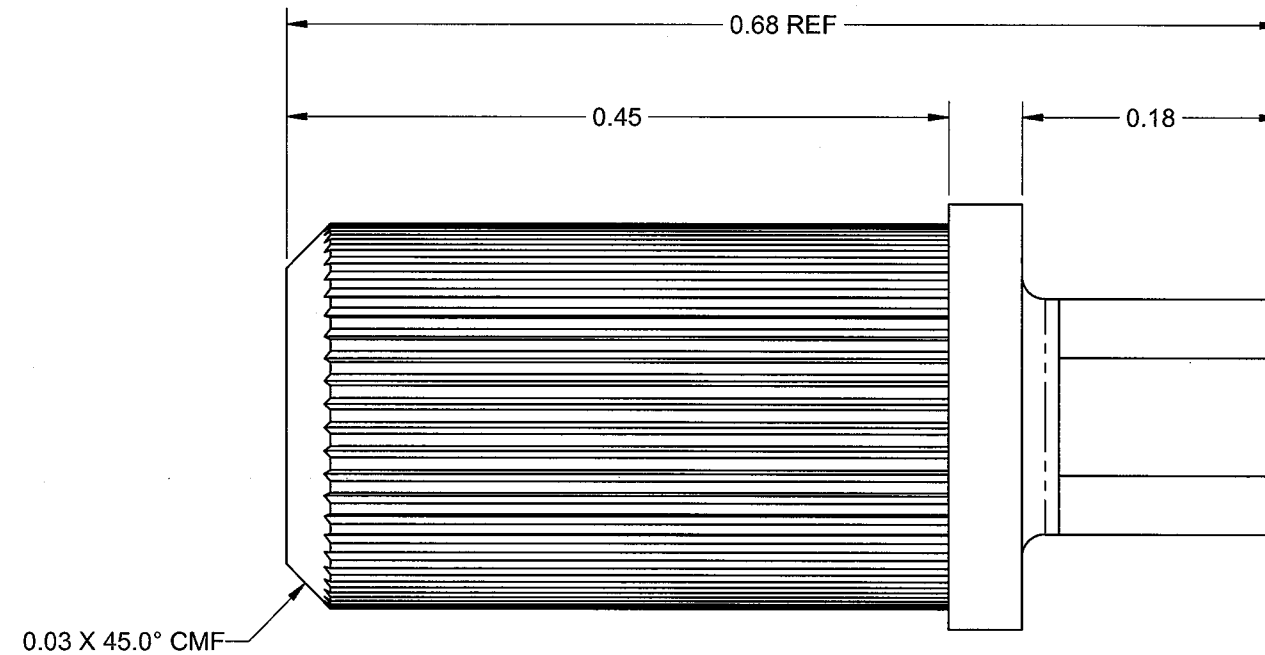
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**RBT18717-27 HEX BIT****NOTES:**

1) MATERIAL: WPMC#WF-A-9/64 (ALLEN HEAD INSERT BIT 9/64" HEX.)

2) HEAT TREAT: N/A

3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) REMOVE ALL SHARP EDGES AND BURRS

7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PM	TOOL PART #	REV. E
MFG. APPR.	DP	RBT18717	SHEET 14 OF 16
APPROVED		TITLE	SCALE
		COMPRESSOR WRENCH SET	NTS
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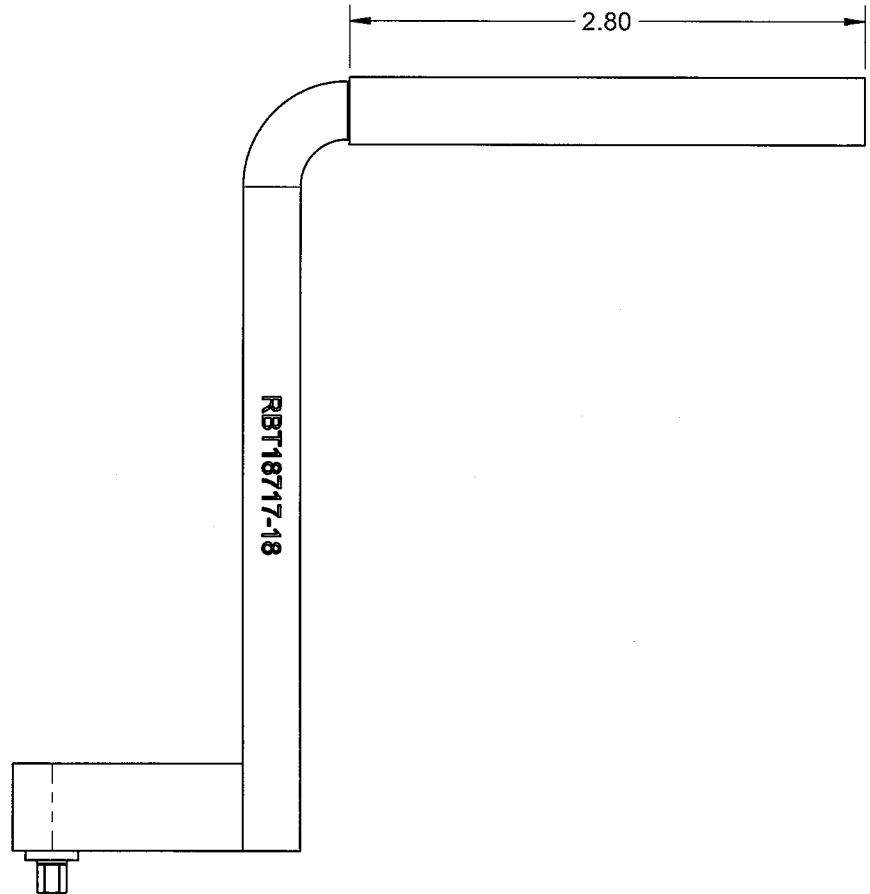
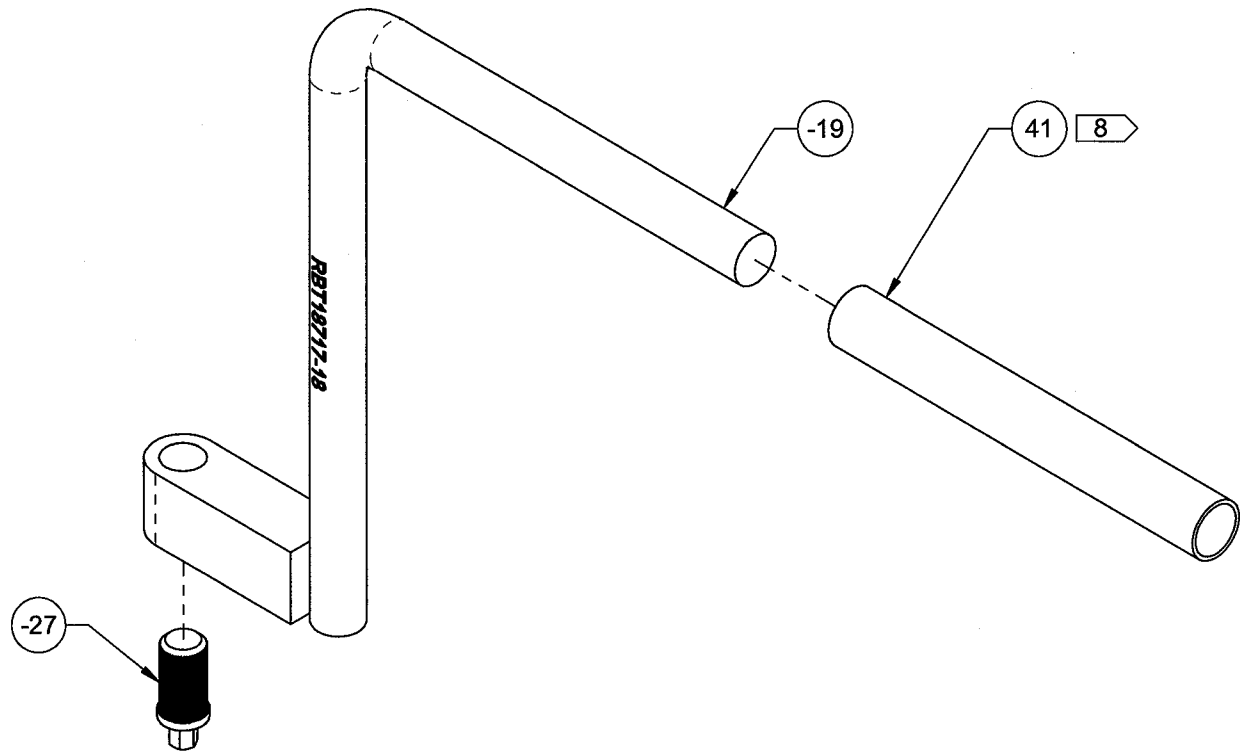
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

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ITEM #	QTY	PART #	PART TITLE
-19	1	RBT18717-19	L/H RATCHET WRENCH WELDMENT
-27	1	RBT18717-27	HEX BIT
41	A/R	M23053/5-107-5	GREEN INSULATION SLEEVING 3/8" ID.

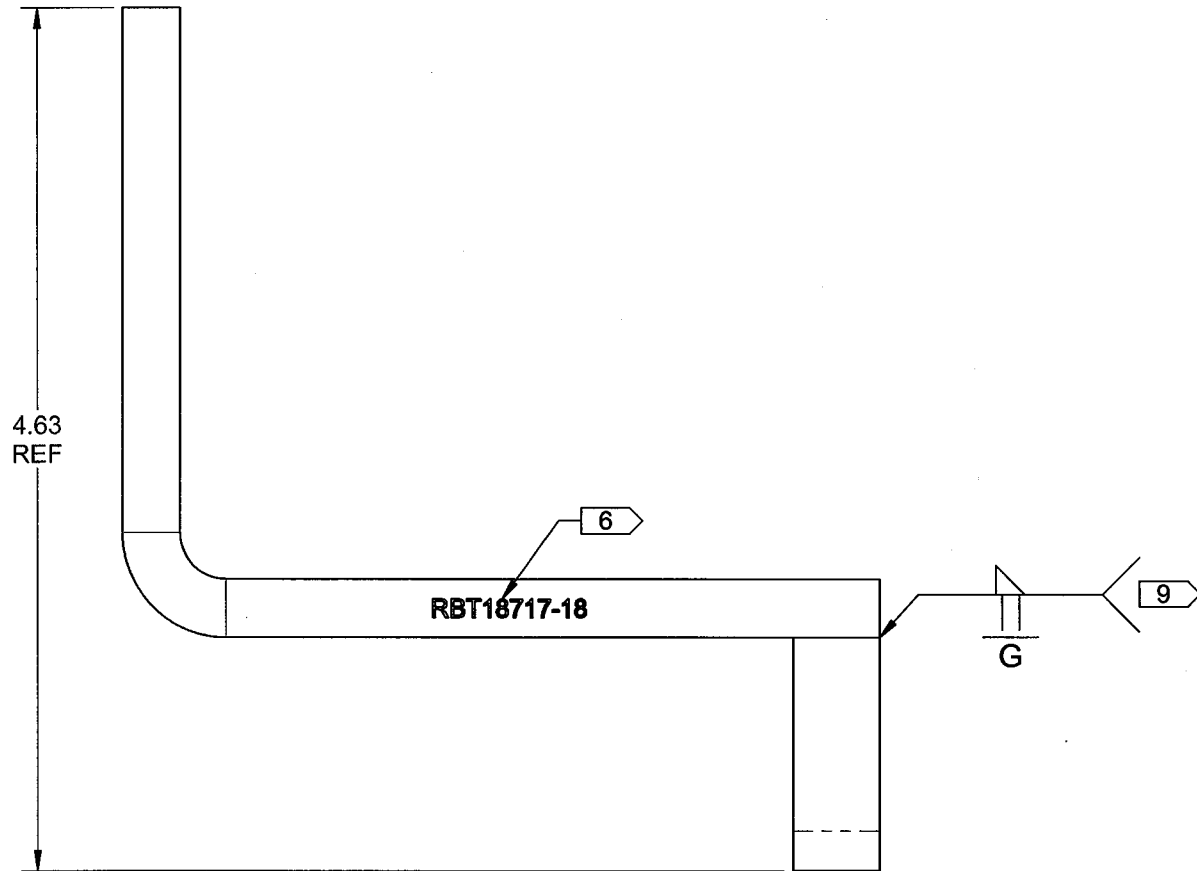


RBT18717-18 L/H RATCHET WRENCH ASSEMBLY

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLE AS SHOWN
 - 8) HEAT ITEM 41 IN PLACE OVER ITEM -19 AS SHOWN
 - 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

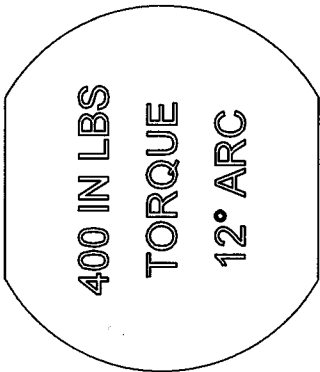
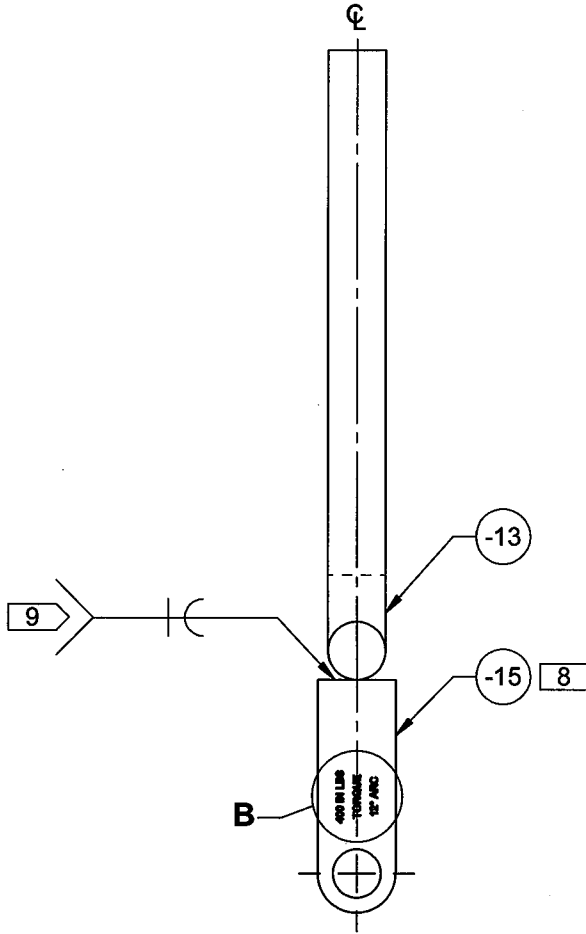
DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PM	TOOL PART #	REV. E
MFG. APPR.	DP	RBT18717	SHEET 15 OF 16
APPROVED		TITLE	SCALE
		COMPRESSOR WRENCH SET	NTS 
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ITEM #	QTY	PART #	PART TITLE
-13	1	RBT18717-13	HANDLE
-15	1	RBT18717-15	RATCHET HEAD



RBT18717-19 L/H RATCHET WRENCH WELDMENT

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N, "RBT18717-18", AS SHOWN
 - 7) ASSEMBLE AS SHOWN
 - 8) ITEM -15 MUST BE ORIENTED AS SHOWN
 - 9) WHEN WELDING STOP FREQUENTLY AND ALLOW ITEM -15 TO COOL DOWN
IN ORDER TO PREVENT TEMPERING OF THE RATCHET SPRING



DETAIL B

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	PM	TOOL PART #	REV. E
MFG. APPR.	DP	RBT18717	SHEET 16 OF 16
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DATE 2019-11-20		COMPRESSOR WRENCH SET	NTS
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